

StePac PPC

ADVANCED MODIFIED ATMOSPHERE  
PACKAGING SOLUTIONS FOR

# FRESH PRODUCE

Xtend<sup>®</sup> | Xflow<sup>™</sup> | Xgo<sup>™</sup>

PRODUCT CATALOG





# WHO ARE WE

## Global Leader In Modified Atmosphere Packaging Solutions For Fresh Produce

StePacPPC is proud to be part of the PPC FLEX family leading the future of functional flexible packaging together. We make the world a better place by reducing global food waste.

StePacPPC's broad and versatile range of sustainable modified atmosphere packaging (MAP) solutions address three major challenges facing the fresh produce industry: supply chain waste reduction, cost reduction, and supporting a circular economy.

Committed to innovation, StePacPPC is attentive to market trends and is continuously striving to develop cutting edge solutions to meet customer requirements. With over 25 years of experience in combining postharvest, polymer and packaging expertise to deliver optimal packaging solutions, we offer a broad range of products that preserve fresh produce quality, reduce supply chain waste and with-it global greenhouse gas emissions. Our portfolio includes products that support a circular economy such as fully recyclable solutions, packaging containing chemically recycled content, and compostable solutions.

StePacPPC has global presence with production and sales facilities in Israel and USA, sales and technical support in United Kingdom and Brazil and distributors/agents in over 23 countries in key locations around the world.



### **PROLONG**

freshness and  
extend shelf-life



### **EXTEND**

your market  
reach



### **REDUCE**

supply chain  
waste



### **ENHANCE**

consumer  
experience

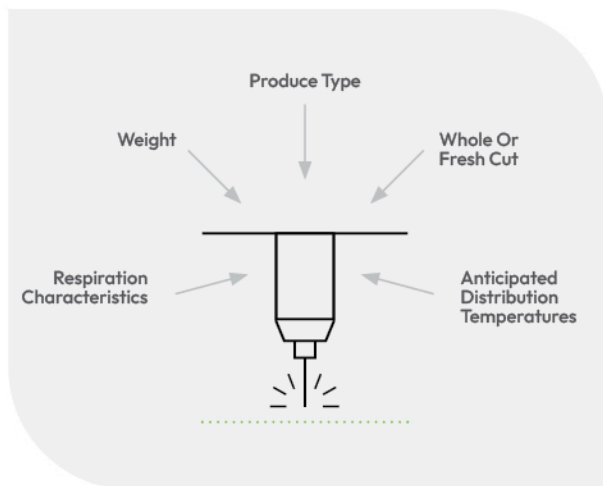
# MODIFIED ATMOSPHERE PACKAGING

## Actively Slows Aging And Ripening Processes And Suppresses Microbial Decay

### Maintain Quality And Freshness

StePacPPC's packaging solutions preserve freshness through the combined effect of Modified Atmosphere (MA), Modified Humidity (MH) and condensation control, which effectively slows down the respiration of fresh produce, inhibits the production and action of ethylene, suppresses microbial decay and minimizes weight loss and shriveling, thereby preserving quality, extending shelf life and reducing waste in the fresh produce supply chain.

### Precision Laser Perforation

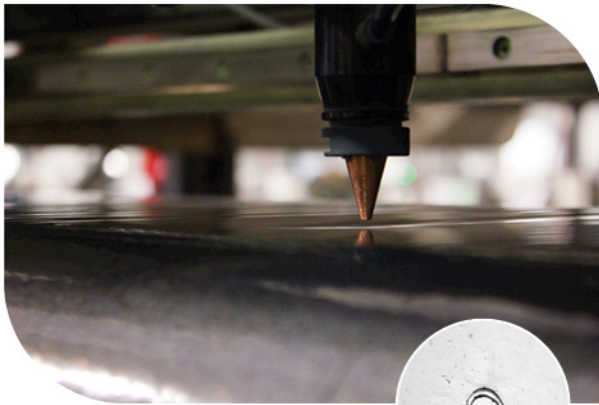


### Precision Design

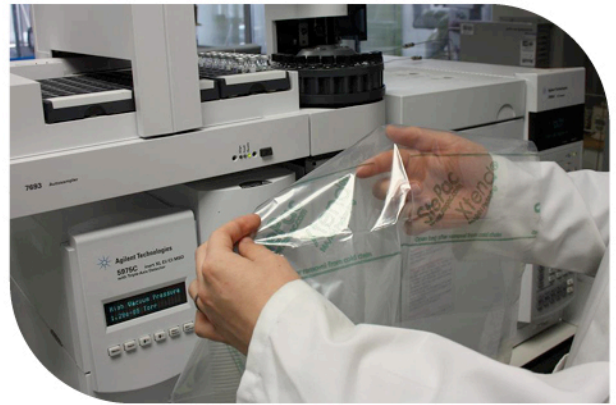
Every Modified Atmosphere Package is meticulously customized taking into consideration the respiration needs and unique characteristics of each fresh produce item. StePacPPC's specialists use proprietary formulae and knowhow with proven results. We select the most suitable film from a broad portfolio of film structures with variable water vapor transmission rates, excellent antifog and other properties. We then regulate the film permeability by laser perforation to achieve the optimal combination of  $O_2$  and  $CO_2$  concentrations for shelf life extension of the specific produce under the prevailing supply chain conditions.

### Quality Standards

All our packaging products comply with FDA and European Directives and as such are suitable for direct contact with whole and processed fruits and vegetables. All products are manufactured in compliance with BRC IOP, HACCP, ISO9001, ISO14001 and ISO45001. And REDcert<sup>2</sup> accreditation to incorporate chemically recycled content.



Precision Laser Perforation



Broad range of different film structures

### Optimal Balance

- ✓ Elevated CO<sub>2</sub> concentrations
- ✓ Low O<sub>2</sub> concentrations
- ✓ Humidity & condensation control



# SUSTAINABLE PACKAGING

## MAP With A Positive Environmental Impact

### Balancing Plastic Packaging and Reducing Food Waste

Although society is calling for a reduction in its use, we should not forget that functional plastic such as modified atmosphere packaging plays an integral role in preserving quality and reducing food waste. The key is making sure that it is only used when it is really needed, that it is kept as lean as possible and that wherever possible, it can be mechanically or chemically recycled to support a circular economy.

At our postharvest and polymer laboratory the StePacPPC R&D team is continuously working to develop the next generation of packaging solutions for shelf life extension of fresh produce to meet market trends and customer requirements, paying the greatest attention to environmental stewardship.

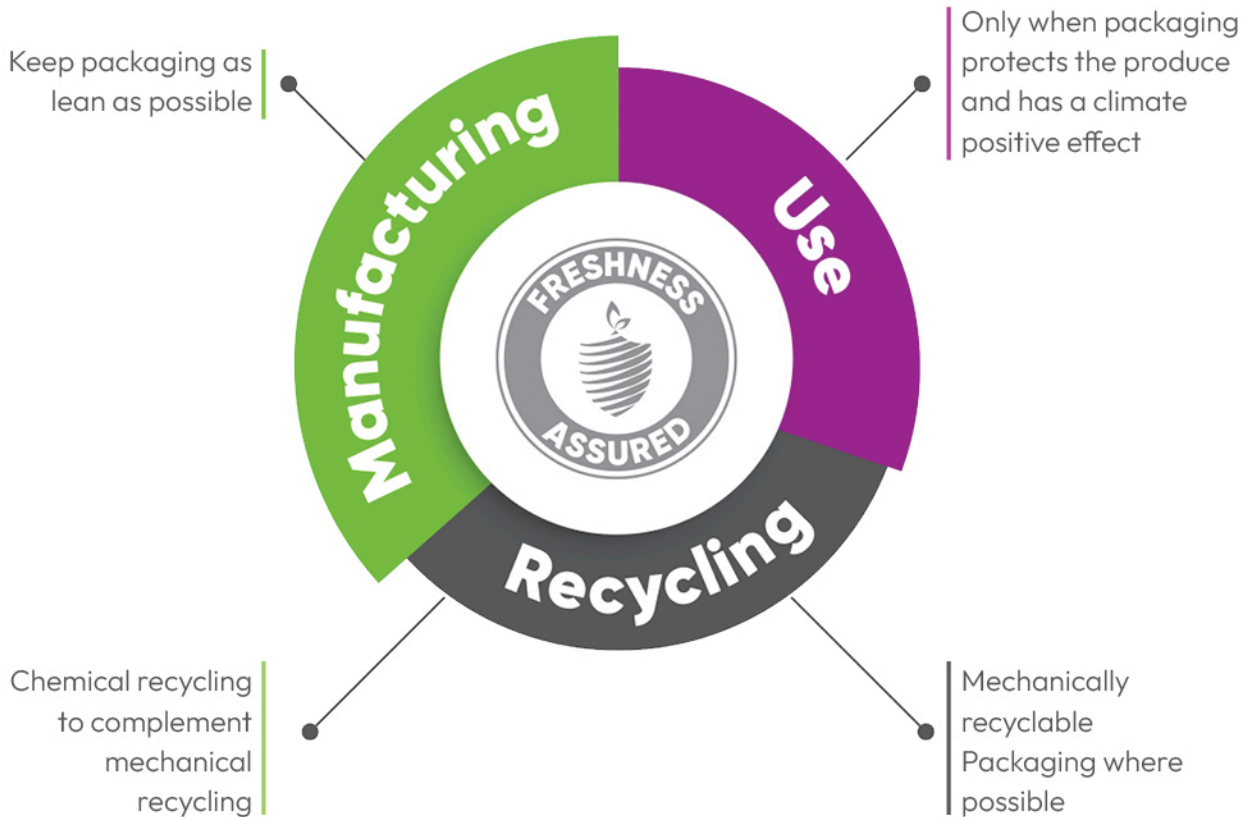
### StepacPPC's Circular™ Product Line

A family of packaging solutions that supports a circular economy and includes fully recyclable solutions, packaging that contains chemically recycled content, and compostable solutions. All the films are printable and are available in a range of packaging formats, as detailed below.



## StepacPPC's Four Pillared Sustainable Strategy For Fresh Produce Packaging

The company's four-tiered sustainability strategy is designed to reduce excessive plastic use while driving more responsible packaging, supporting the transition from a linear toward a circular economy. The strategy addresses key areas of manufacturing, use, and recycling.



# BULK PACKAGING SOLUTIONS

## Xtend®

### Carton liners, bin liners and pallet shrouds for long term storage & shipment

Whether you are looking to store your produce for longer and supply upon demand or ship to distant destinations, Xtend® Modified Atmosphere (MA) / Modified Humidity (MH) packaging could be the solution for you!

Xtend® MA/MH bulk packaging solutions are available for over 60 different fruits, vegetables and herbs in a range of sizes and formats (e.g. carton liner, bin liners and pallet shrouds).



### Added value

- ✓ Shelf-life extension
- ✓ Long storage and transportation
- ✓ Enhanced quality
- ✓ Reduces waste



Carton liners



Bin liners



Pallet shrouds



Fully recyclable PE based bags, and bags with 30% advanced recycled content are available!



# Xflow™

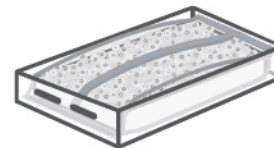
## Roll-stock films for automated packing of bulk fresh produce

Series of roll stock film for automated packing of bulk fresh produce in high throughput horizontal form, fill and seal (HFFS; Flow-pack) and vertical form, fill and seal (VFFS) machines.

Xflow™ meets the needs for automation and leaner film specifications by saving up to 40% in use of plastic film in comparison to the preformed bulk bag variant.

### Added value

- ✓ Shelf life extension
- ✓ Long storage and transportation
- ✓ Enhanced quality
- ✓ Reduces waste
- ✓ Increases operational efficiency
- ✓ Leaner packaging
- ✓ Improves airflow



Bulk flow-pack films



Films with 30% advanced recycled content are available!

# RETAIL PACKAGING SOLUTIONS

All Xgo™ products contain excellent anti-fog™ properties and can be customized to provide optimal modified atmosphere conditions for prevailing temperature-time profiles.

## Xgo™

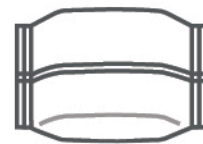
### Roll-stock films for automated packing in retail packaging formats

Series of roll stock film for automated packing of fresh produce in retail packaging using high throughput horizontal form, fill and seal (HFFS, flow-pack) and vertical form, fill and seal (VFFS) machines. Suitable for produce items such as whole and minimally processed vegetables.

Hermetically sealed packaging reduces risk of cross-contamination and increases food safety.

#### Added value

- ✓ Supports high-speed automated packing
- ✓ Increases operational efficiency vs. manual packing
- ✓ Shelf life extension and waste reduction
- ✓ Enhances food safety and quality
- ✓ Enhances consumer experience
- ✓ May facilitate packing at source in the final, branded retail packaging



Flow-pack films



Films with 30% advanced recycled content are available!



## Lidding film (top-seal) automated packing in retail packaging formats

Lean easy peel and resealable film structures designed to be sealed onto trays or containers housing produce items such as summer fruits, freshly cut fruits and vegetables and more for on-the-go convenience.

Reduces labor costs versus manual packing processes and supports high-speed automated packing.

Represents 25-30% reduction in plastic versus clamshells with added value of shelf life extension.

### Added value

- ✓ Supports high-speed automated packing
- ✓ Increases operational efficiency vs. manual packing
- ✓ Shelf life extension and waste reduction
- ✓ Enhances food safety and quality
- ✓ Enhances consumer experience
- ✓ May facilitate packing at source in the final, branded retail packaging



Lidding films



Fully recyclable PET film is available!

# RETAIL PACKAGING SOLUTIONS



## Stand-up pouches for eye-catching retail packaging

Features a bottom gusset for upright presentation and optional interlocking zippers for a convenient resealable closure.

Cleverly engineered to provide extended shelf life in a convenient, attractive Grab-N-Go retail packaging format.

Suitable for produce items such as mini cucumbers, green beans, green asparagus and lychee.

Multi-compartment pouches available. Bundle separate produce items into value-added kits, ideal for large retail stores and membership outlets.

### Added value

- ✓ Elegant design
- ✓ Shelf life extension and waste reduction
- ✓ Enhances food safety and quality
- ✓ Enhances consumer experience
- ✓ May facilitate packing at source in the final, branded retail packaging



Stand-up pouches



Multi-compartment pouches



Fully recyclable PE based pouches available!

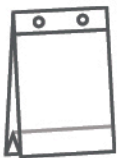


## Preformed Bags for manual retail packing

Bags for manually packing at source for shipment to both local and distant markets. Reduces dehydration, weight loss and quality deterioration during storage, transportation and subsequent display on supermarket shelves.

### Added value

- ✓ Shelf life extension and waste reduction
- ✓ Enhances food safety and quality
- ✓ Enhances consumer experience
- ✓ May facilitate packing at source in the final, branded retail packaging



Wicketed Bags



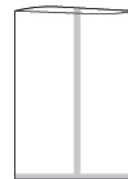
Hd Weld Flat Bags



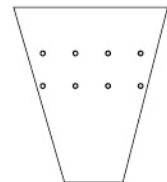
Crimp Seal  
Gusseted Bags



Quad Seal Bags



Back Weld Flat Bags



Conical Sleeves



Fully recyclable PE based bags, and bags with 30% advanced recycled content are available!

# PROUD PARTNERS OF WINDHAM PACKAGING



WINDHAM  
PACKAGING

StePacPPC is a proud partner of Windham Packaging on the development and implementation of packaging solutions for a wide variety of produce items and packaging formats.

The partnership with Windham brings together over 50 years combined expertise in postharvest science, polymer and packaging design supported by multiple patents that help us deliver cutting edge solutions and together, positions us as the leaders in modified atmosphere packaging for shelf-life extension of fresh produce.

Examples of MAP solutions developed together by Windham Packaging and StePacPPC:



## Blue Lake Beans

(left) Competitor hot needle perforation  
(right) Windham StePacPPC MAP

7 days @4.5°C (40°F) + 7 days @8°C (46°F)



## Broccoli Florets after 18 days











(left) Competitor bag with high O<sub>2</sub> flow rate  
(right) Windham StePacPPC MAP



## 2 lb Cauliflower Florets after 19 days










(left) Competitor bag  
(right) Windham StePacPPC MAP

# Packaging Solutions For FRESH FRUITS











Product		Achievable Cold Storage / Shipment		Achievable Shelf Life	
		Days	Temperature	Days	Temperature
	Apple	60	0°C (32°F)	7	20°C (68°F)
	Apricot	30	0°C (32°F)	4	10°C (50°F)
	Banana (Green) Pre-ripening + ripening in sealed bags	35 Pre-ripening	13°C (55°F)	7 Post ripening	20°C (68°F)
	Banana (Yellow) Post-ripened	contact us for ripen in the bag retail solution			
	Blackberry	21	0°C (32°F)	4	10°C (50°F)
	Blueberry	45	0°C (32°F)	4	10°C (50°F)
	Cherry	60	0°C (32°F)	4	10°C (50°F)
	Grape	27	1°C (34°F)	4	10°C (50°F)
	Kiwi	5.5 Months	0°C (32°F)	7	20°C (68°F)
	Lime	28	10°C (50°F)	3	20°C (68°F)













Product		Achievable Cold Storage / Shipment		Achievable Shelf Life	
		Days	Temperature	Days	Temperature
	Litchi/ Lychee	20	5°C (41°F)	3	20°C (68°F)
	Mango	21	10°C (50°F)	5	20°C (68°F)
	Melon (Cantaloupe)	25	3°C (37°F)	5	20°C (68°F)
	Melon (Charantais)	25	9°C (48°F)	3	20°C (68°F)
	Melon (Galia)	25	7°C (45°F)	3	20°C (68°F)
	Melon (Honeydew)	25	10°C (50°F)	3	20°C (68°F)
	Nectarine	30	0°C (32°F)	3	20°C (68°F)
	Passion fruit	28	8°C (46°F)	3	20°C (68°F)
	Peach	30	0°C (32°F)	3	20°C (68°F)
	Pear	91	0°C (32°F)	5	20°C (68°F)
	Persimmon (Triumph)	60	-1°C (30°F)	5	20°C (68°F)
	Pineapple	28	8°C (46°F)	7	20°C (68°F)



Product		Achievable Cold Storage / Shipment		Achievable Shelf Life	
		Days	Temperature	Days	Temperature
	Pitaya (Dragon fruit)	21	10°C (50°F)	4	10°C (50°F)
	Plum	60	0°C (32°F)	3	20°C (68°F)
	Pomegranate Shipment	60	7°C (45°F)	5	20°C (68°F)
	Pomegranate Storage	90	7°C (45°F)	5	20°C (68°F)
	Pomegranate arils	14	1-4°C (32-39°F)		
	Raspberry	14	0°C (32°F)	4	10°C (50°F)
	Red Currant	18	0°C (32°F)	4	10°C (50°F)
	Strawberry	14	0°C (32°F)	4	10°C (50°F)
	Watermelon (Baby)	25	7°C (45°F)	7	20°C (68°F)











## Packaging Solutions For FRESH VEGETABLES










Product		Achievable Cold Storage / Shipment		Achievable Shelf Life	
		Days	Temperature	Days	Temperature
	Asparagus (Green)	28	1°C (34°F)	4	10°C (50°F)
	Asparagus (White)	40	1°C (34°F)	4	10°C (50°F)
	Avocado (Hass)	contact us for ripen in the bag retail solution			
	Beans	14	6°C (43°F)	4	10°C (50°F)
	Broccoli	28	0°C (32°F)	4	10°C (50°F)
	Brussels sprouts	40	0°C (32°F)	4	10°C (50°F)
	Cabbage	21	0°C (32°F)	4	10°C (50°F)
	Cauliflower	25	0°C (32°F)	4	10°C (50°F)
	Chili pepper	21	8°C (46°F)	3	20°C (68°F)
	Cucumber	18	10°C (50°F)	3	20°C (68°F)

Product		Achievable Cold Storage / Shipment		Achievable Shelf Life	
		Days	Temperature	Days	Temperature
	Eggplant (Aubergine)	22	11°C (52°F)	3	20°C (68°F)
	Green onion	21	1°C (34°F)	4	10°C (50°F)
	Leek	28	0°C (32°F)	4	10°C (50°F)
	Lettuce	21	0°C (32°F)	4	10°C (50°F)
	Mushroom	Contact us for more details			
	Okra	15	7°C (45°F)	3	20°C (68°F)
	Pepper	28	8°C (46°F)	3	20°C (68°F)
	Radish	21	1°C (34°F)	3	20°C (68°F)
	Snow pea / Sugar snap pea	42	0°C (32°F)	4	10°C (50°F)
	Squash / Zucchini	21	8°C (46°F)	3	20°C (68°F)
	Sweet Corn	21	0°C (32°F)	4	10°C (50°F)
	Tomato / Cherry tomato	14	10°C (50°F)	3	20°C (68°F)











## Packaging Solutions For

# FRESH CUT VEGETABLES

Product		Achievable Cold Storage	
		Days	Temp.
	Beets (shredded)	9-10	7°C (45°F)
	Broccoli (florets)	>14	2°C (36°F)
	Cabbage (chopped)	9-10	7°C (45°F)
	Carrot (shredded)	9-10	7°C (45°F)
	Cauliflower (florets)	>14	2°C (36°F)
	Celery (sticks)	>10	7°C (45°F)
	Chicory (leaves)	>10	7°C (45°F)
	Escarole	~14	7°C (45°F)
	Fennel	9-10	7°C (45°F)
	Green Bunched Onions (shredded)	~14	7°C (45°F)

Product		Achievable Cold Storage	
		Days	Temp.
	Kale	10	7°C (45°F)
	Lettuce (Curly)	9-10	7°C (45°F)
	Lettuce (Iceberg)	9-10	7°C (45°F)
	Lettuce (Lisa Aldace)	9-10	7°C (45°F)
	Lettuce (Red Leafy)	9-10	7°C (45°F)
	Radicchio (leaves)	9-10	7°C (45°F)
	Spinach	~14	7°C (45°F)
	Swiss chard	>10	7°C (45°F)
	Watercress	9-10	7°C (45°F)

## Packaging Solutions For CULINARY HERBS

Product		Achievable Cold Storage	
		Days	Temp.
	Basil	7-10	10-12°C (50-54°F)
	Chives	10-20	0°C (32°F)
	Coriander	10-20	0°C (32°F)
	Dill	10-20	0°C (32°F)
	Mint	10-20	0°C (32°F)
	Parsley	10-20	0°C (32°F)
	Roccola	10-20	0°C (32°F)
	Rosemary	10-20	0°C (32°F)
	Sage	10-20	0°C (32°F)
	Thyme	10-20	0°C (32°F)

## Packaging Solutions For ORIENTAL HERBS

Product / Common Name		Achievable Cold Storage	
		Days	Temp.
	Gai Lan Chinese broccoli	19	0-1°C (32-34°F)
	Song Hua Choi Chinese cauliflower	31	6°C (43°F)
	Celtuce / Wo Ju / Wo Sun Stem lettuce	21	2°C (36°F)
	Yu choy Miew Choy sum / Chinese cabbage	21	4-5°C (39-41°F)

### Disclaimer

Since growing, harvesting, storing and shipping conditions vary widely among growers, regions and cultivars, StePacPPC expressly disclaims any responsibility for the integrity and quality of produce and/or any other contents placed in StePacPPC packages, or for damage thereto.

# R&D CAPABILITIES

- ✓ 4 Postharvest scientists, 2 Polymer engineers
- ✓ State of the art postharvest lab (Israel): 9 cold storage chambers
- ✓ Range of equipment for postharvest and packaging analysis
- ✓ Microbiology lab
- ✓ Additional postharvest lab in Brazil
- ✓ Automated packing lab (Israel)
  - ✓ 3-layer laboratory extruder
  - ✓ Flow pack machinery
  - ✓ Lidding film machinery
  - ✓ Analytical equipment



COLD STORAGE CHAMBERS

Customers Can Benefit From These Capabilities For New Product Development, Product Simulation, Testing & Benchmarking.



MICROBIOLOGY LAB



POST-HARVEST EQUIPMENT



3-LAYER EXTRUDER



FLOW PACK MACHINERY

# WHY StePacPPC

## Materials Performance

- ✓ Unique films with variable water vapor transmission rates (WVTR).
- ✓ Films are designed to provide optimal shelf life extensions properties based on the principles of Modified Atmosphere (MA) coupled with Modified Humidity (MH).
- ✓ StePacPPC's manufacturing IP and know-how allow extrusion and production of complex structures and their subsequent conversion into different packaging formats.

## Applications Knowledge

- ✓ Experts in plant physiology and pathology and the interaction with packaging design.
- ✓ Customized solutions: Close to 25 different MA/MH film structures that allow us to provide tailor-made solutions for more than 60 different produce types in different formats.
- ✓ 30 years experience in doing this!

## Service

- ✓ Holistic approach supported by a wealth of postharvest knowledge and understanding of the prerequisites for successful use of Modified Atmosphere Packaging.
- ✓ Pragmatic solution providers.

StePacPPC offers the broadest range of packaging formats and solutions for shelf life extension of fresh produce in the market, serving customers worldwide.

Our presence is felt across the globe as we lead the way in revolutionizing the fresh produce industry with innovative and dependable packaging solutions.

**Your Number One Choice For Shelf-Life Extension Packaging**

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**BRCS**

Packaging Materials  
**CERTIFICATED**

CERTIFIED: BRC IPO, HACCP,  
ISO 9001:2015, ISO 14001:2015,  
ISO 45001:2018, and REDcert<sup>2</sup>



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PLEASE RECYCLE

**StePacPPC**